

SECTION A-A
SCALE 4X C4-1

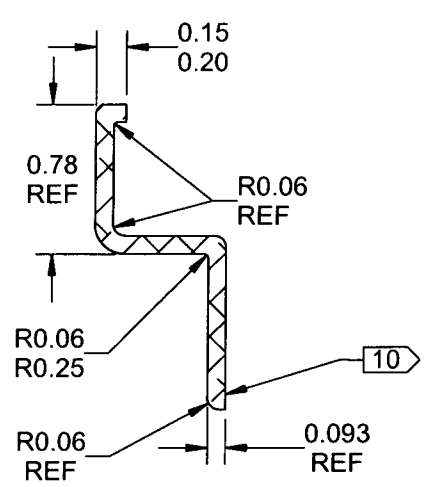
D4554-1 OUTBOARD SLIDING WINDOW FRAME (LH)

NOTES:

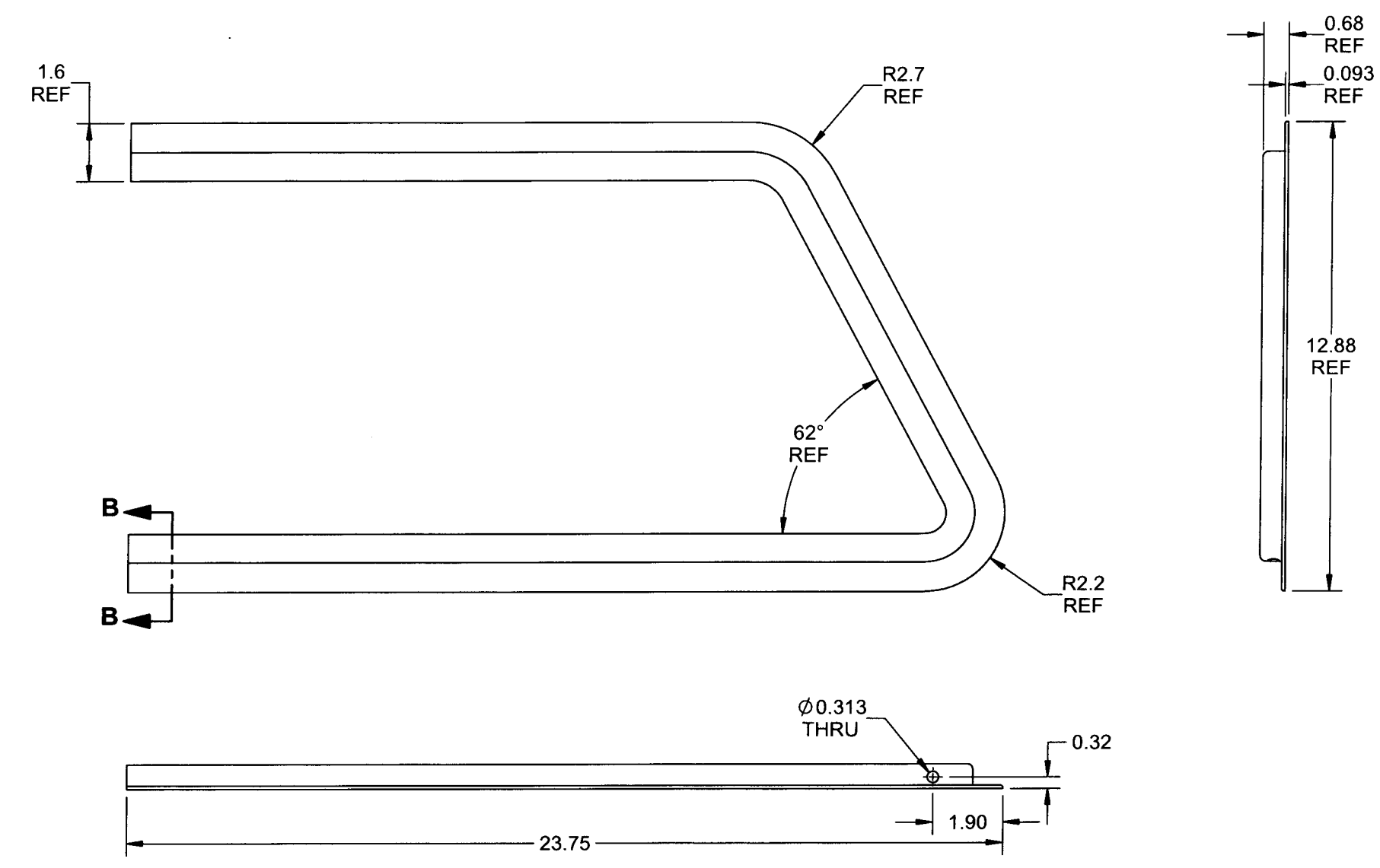
- 1) MATERIAL: SUEDE LEXAN, BLACK SHEET 0.093 THK
(REF DART SPEC MLEXS.093-F6006-02).
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.46 lbs
- 8) THERMOFORM PER QSI 022 USING DT9791
- 9) MINIMUM THICKNESS AFTER FORMING MUST NOT BE LESS THEN 0.050"
- 10) TRIM EDGE FLUSH

RELEASED
2012-03-08

A	NEW ISSUE	AP	12.02.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4554	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		OUTBOARD SLIDING WINDOW FRAME NTS	
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SECTION B-B
SCALE 4X
C6-2



D4554-2 OUTBOARD SLIDING WINDOW FRAME (RH)

RELEASED
2012-03-88
M

- NOTES:**
- 1) MATERIAL: SUEDE LEXAN, BLACK SHEET 0.093 THK (REF DART SPEC MLEXS.093-F6006-02)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.46 lbs
 - 8) THERMOFORM PER QSI 022 USING DT9792
 - 9) MINIMUM THICKNESS AFTER FORMING MUST NOT BE LESS THEN 0.050"
 - 10) TRIM EDGE FLUSH

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4554	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		OUTBOARD SLIDING WINDOW FRAME	NTS
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